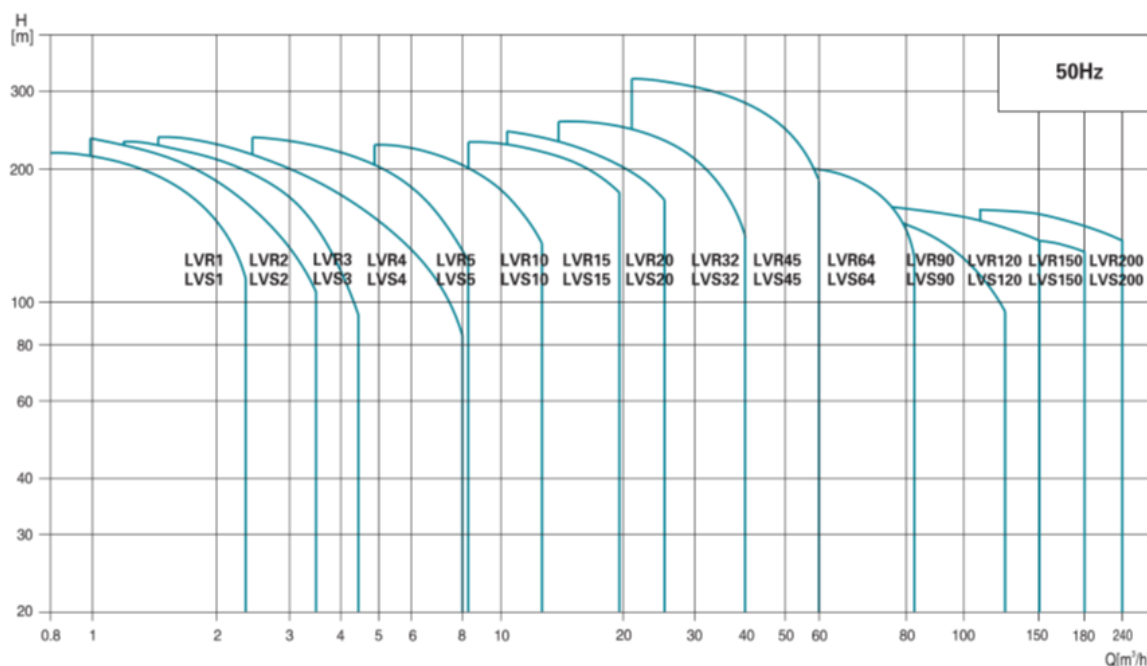


Scope of Performance LVS (R)

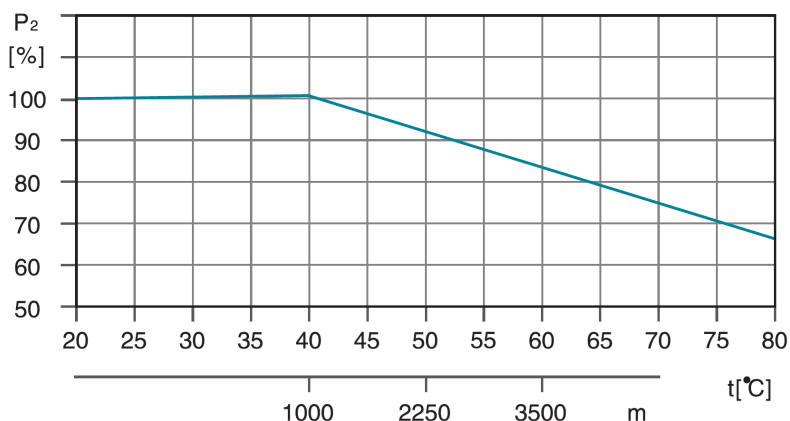


Product Range

MODEL	LVR(S)1	LVR(S)2	LVR(S)3	LVR(S)4	LVR(S)5	LVR(S)10	LVR(S)15	LVR(S)20	LVR(S)32	LVR(S)45	LVR(S)64	LVR(S)90	LVR(S)120	LVR(S)150	LVR(S)200
DESCRIPTION															
Rated flow [m³/h]	1	2	3	4	5	10	15	20	32	45	64	90	120	150	200
Flow range [m³/h]	0.7-2.4	1.0-3.5	1.2-4.5	1.5-8	2.5-8.5	5-13	8-23	10.5-29	15-40	22-58	30-85	45-120	60-150	80-180	100-240
Max. pressure [bar]	22	23	24	21	24	22	23	25	28	33	22	20	16	16	16
Motor power [kW]	0.37-2.2	0.37-3	0.37-3	0.37-4	0.37-4	1.1-7.5	1.1-15	1.1-18.5	1.5-30	3-45	4-45	5.5-45	11-75	11-75	18.5-110
Temperature Range [°C]	-20°C--+120°C (Note: Both the Max. permissible pressure and liquid temperature range refer to the pump capacity.)														
Max. pump efficiency [%]	45	46	55	59	60	65	70	72	78	79	80	81	74	73	79
Pipe connection-LVR															
Oval flange	G1	G1	G1	G1 1/4	G1 1/4	-	-	-	-	-	-	-	-	-	-
DIN flange	DN25	DN25	DN25	DN32	DN32	DN40	DN50	DN50	DN65	DN80	DN100	DN100	DN125	DN125	DN150
Pipe connection-LVS															
Oval flange	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DIN flange	DN32	DN32	DN32	DN32	DN32	DN40	DN50	DN50	DN65	DN80	DN100	DN100	DN125	DN125	DN150
Clamp connector	φ42	φ42	φ42	φ42	φ42	-	-	-	-	-	-	-	-	-	-
Threaded connector	R ₂ 1 1/4	R ₂ 1 1/4	R ₂ 1 1/4	R ₂ 1 1/4	R ₂ 1 1/4	-	-	-	-	-	-	-	-	-	-

Ambient Temperature

An ambient temperature of over 40 ° C or an installation at an altitude above 1000 meters above sea level requires an oversized motor. Due to low air density and poor cooling, the output power P₂ decreases, as shown in the table below:



For example, when the pump is installed at an altitude of 3500 meters, P₂ will decrease by 88%. And when the ambient temperature is 70 ° C, P₂ will decrease by 78%.

Maximum Operation pressure (bar)

The table below shows the maximum discharge pressures of the various LVS (R) pumps. The suction pressure of the pump + the set pressure must always be lower than the maximum operating pressure of the pump. If the maximum working pressure is exceeded, it can damage the motor bearings and reduce the service life of the mechanical seal.

Model	LVR Max. Operation pressure [bar]		LVS Max. Operation pressure [bar]
	Oval Flange	DIN Flange	
LVR (S) 1	16	25	25
LVR (S) 2	16	25	25
LVR (S) 3	16	25	25
LVR (S) 4	16	25	25
LVR (S) 5	16	25	25
LVR (S) 10		25	25
LVR (S) 15		25	25
LVR (S) 20		25	25
LVR (S) 32-1-1 - 32-7	16		16
LVR (S) 32-8-2 - 32-14	30		30
LVR (S) 45-1-1 - 45-5	16		16
LVR (S) 45-6-2 - 45-11	30		30
LVR (S) 45-12-2 - 45-13-2	33		33
LVR (S) 64-1-1 - 64-5	16		16
LVR (S) 64-6-2 - 64-8-1	30		30
LVR (S) 90-1-1 - 90-4	16		16
LVR (S) 90-5-2 - 90-6	30		30
LVR (S) 120-1 - 120-7	20		20
LVR (S) 150-1-1 - 150-6	20		20
LVR (S) 200-1-D - 200-4	20		20

NPSH

Minimum Inlet Pressure–Npsh

Calculation of the inlet pressure “H” is recommended in these situations:

- The liquid temperature is high.
- The flow is significantly higher than the rated flow.
- Water is drawn from depths.
- Water is drawn through long pipes.
- Inlet conditions are poor.

To avoid cavitation, make sure that there is a minimum pressure on the suction side of the pump. The maximum suction lift “H” in meters head can be calculated as follows:

$$H = P_b \times 10.2 - NPSH - H_f - H_v - H_s$$

P_b = Barometric pressure in bar. (Barometric pressure can be set to 1 bar). In closed systems, P_b indicates the system pressure in bar.

NPSH = Net Positive Suction Head in meters head. (To be read from the NPSH curve at the highest flow the pump will be delivering.)

H_f = Friction loss in suction pipe in meters head. (At the highest flow the pump will be delivering.)

H_v = Vapor pressure in meters head. (To be read from the vapor pressure scale. “ H_v ” depends on the liquid temperature “ t_m ”)

H_s = Safety margin=minimum 0.5 meters head.

If the “H” calculated is positive, the pump can operate at a suction lift of maximum “H” meters head.

If the “H” calculated is negative, an inlet pressure of minimum “H” meters head is required.



t_m [°C]	H_v [m]
190	126
180	100
170	79
160	62
150	45
140	40
140	35
130	30
130	25
120	20
110	15
100	12
100	10
90	8.0
90	6.0
80	5.0
80	4.0
70	3.0
60	2.0
50	1.5
50	1.0
40	0.8
40	0.6
30	0.4
30	0.3
20	0.2
10	0.1
0	0

Note: To avoid cavitation, never select a pump with a duty point too far to the right on the NPSH curve. Always check the NPSH value of the pump at the highest possible flow.

LVS3 Vertical multicellular stainless steel in line pump



LVS

Application

- Transfer of liquids with low viscosity, non-flammable and non-explosive, not containing solid particles or fibers. These liquids must not chemically attack the materials of the pump.
- Water supply for tall buildings, pumping stations, overpressure in drinking water
- Washing stations, heating water circulation, air conditioning water circulation, water treatment systems
- Ultrafiltration, reverse osmosis, distillation systems, municipal swimming pools
- Irrigation: sprinkling, drip
- Food industry
- Fire fighting systems

Pompe

- Liquid temperature: from -20°C to +120°C
- Nominal flow: 3 m³/h
- maximum pressure: 23 bars
- pH between 4 and 10

Moteur

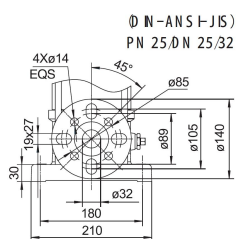
- IE3 motor
- Protection class: IP55
- Maximum ambient temperature: +40°

Identification codes

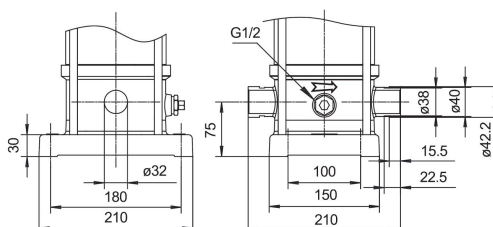
LVS m 3 -10 -B /F(K, G)

- DIN flange (clamp fitting, threaded fitting)
- inox 316 (by default, inox 304)
- number of impellers
- Nominal flow (m³/h)
- Single-phase motor
- Vertical multistage stainless steel in line pump

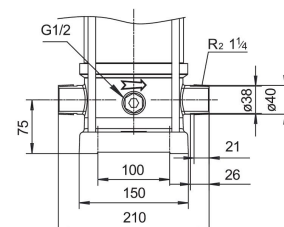
Options



DIN flange (/F)



Connection clamp (/K)

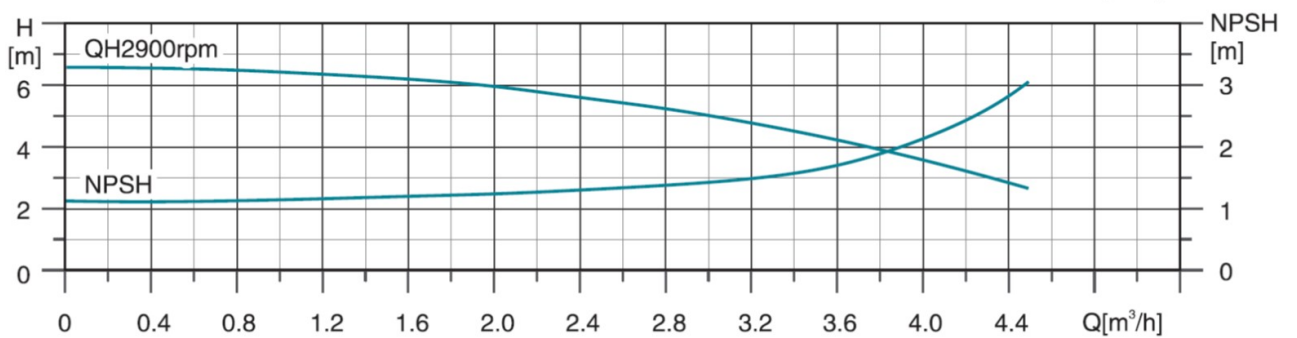
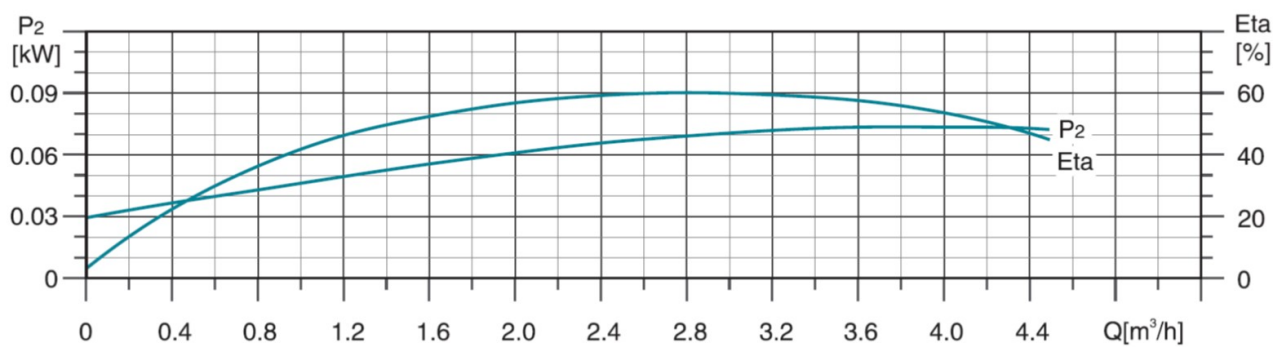
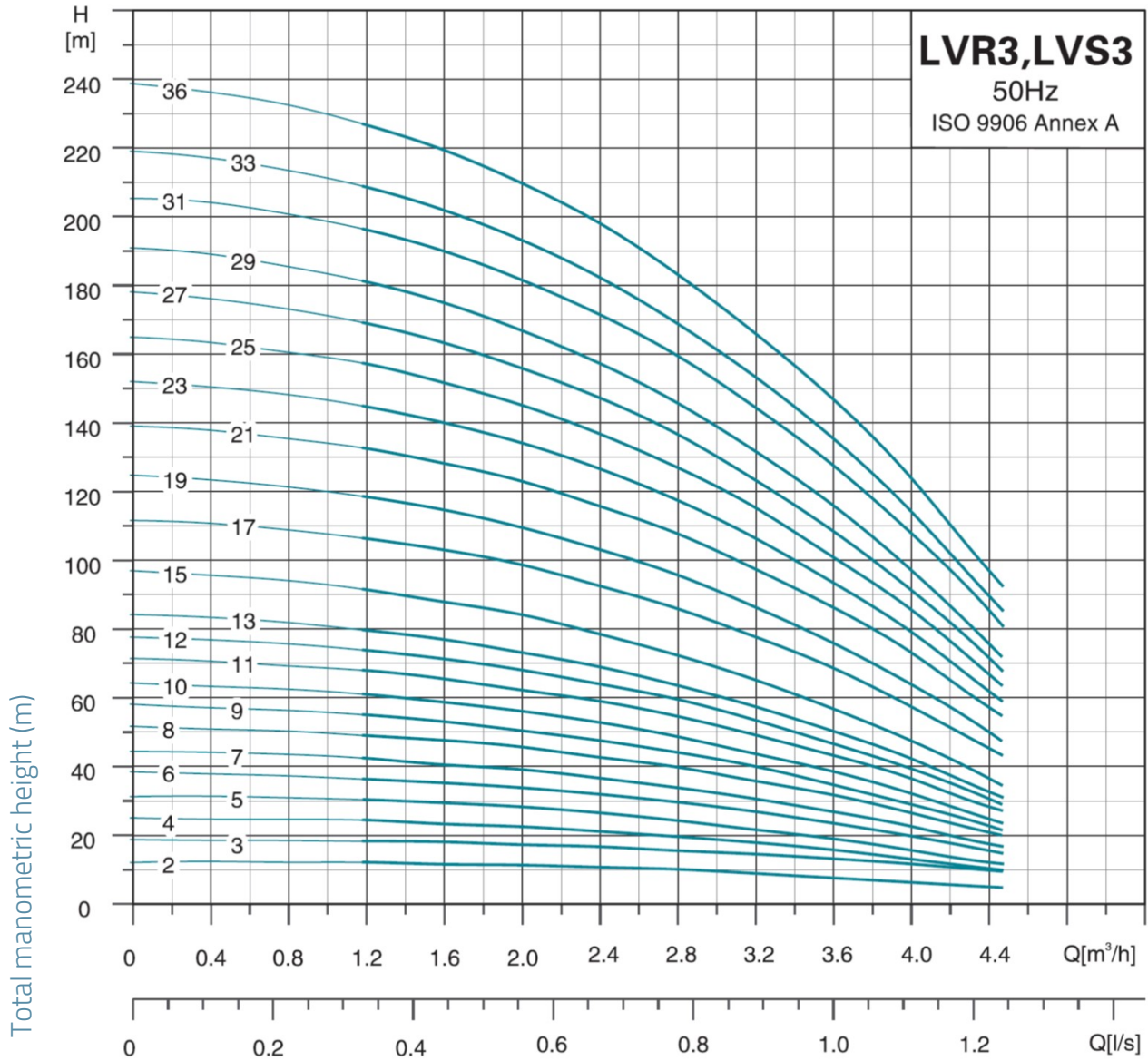


Threaded connection (/G)

Technical data

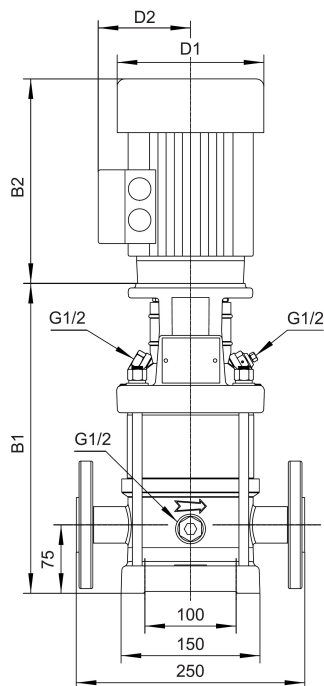
MODEL	kW	Q (m ³ /h)	1.2	1.6	2	2.4	2.8	3.2	3.6	4
		Q (l/min)	20	27	33	40	47	53	60	67
LVS _m 3-2	0.37		13	12	12	11	11	10	8	7.5
LVS3-2	0.37		13	12	12	11	11	10	8	7.5
LVS _m 3-3	0.37		19	19	18	17	16	15	14	12
LVS3-3	0.37		19	19	18	17	16	15	14	12
LVS _m 3-4	0.37		25	24	23	22	20	19	17	14
LVS3-4	0.37		25	24	23	22	20	19	17	14
LVS _m 3-5	0.37		31	31	29	27	25	24	20	17
LVS3-5	0.37		31	31	29	27	25	24	20	17
LVS _m 3-6	0.55		37	36	35	33	30	28	24	21
LVS3-6	0.55		37	36	35	33	30	28	24	21
LVS _m 3-7	0.55		43	40	40	37	35	32	28	24
LVS3-7	0.55		43	40	40	37	35	32	28	24
LVS _m 3-8	0.75		51	48	47	44	41	38	33	28
LVS3-8	0.75		51	48	47	44	41	38	33	28
LVS _m 3-9	0.75		56	54	51	48	45	42	36	30
LVS3-9	0.75		56	54	51	48	45	42	36	30
LVS _m 3-10	0.75		62	60	57	54	50	46	40	33
LVS3-10	0.75		62	60	57	54	50	46	40	33
LVS _m 3-11	1.1		69	66	63	60	56	51	44	38
LVS3-11	1.1		69	66	63	60	56	51	44	38
LVS _m 3-12	1.1		75	72	69	65	61	56	48	41
LVS3-12	1.1		75	72	69	65	61	56	48	41
LVS _m 3-13	1.1		80	78	74	70	65	60	51	44
LVS3-13	1.1		80	78	74	70	65	60	51	44
LVS _m 3-15	1.1		92	89	85	80	73	68	58	49
LVS3-15	1.1		92	89	85	80	73	68	58	49
LVS _m 3-17	1.5		107	104	100	94	87	78	70	59
LVS3-17	1.5		107	104	100	94	87	78	70	59
LVS _m 3-19	1.5		119	116	111	104	97	87	77	65
LVS3-19	1.5		119	116	111	104	97	87	77	65
LVS _m 3-21	2.2		133	129	124	117	109	97	88	75
LVS3-21	2.2		133	129	124	117	109	97	88	75
LVS _m 3-23	2.2		146	141	135	128	119	105	95	81
LVS3-23	2.2		146	141	135	128	119	105	95	81
LVS _m 3-25	2.2		158	153	146	138	128	115	102	87
LVS3-25	2.2		158	153	146	138	128	115	102	87
LVS _m 3-27	2.2		170	164	157	148	138	124	110	93
LVS3-27	2.2		170	164	157	148	138	124	110	93
LVS _m 3-29	2.2		182	176	168	159	147	133	118	100
LVS3-29	2.2		182	176	168	159	147	133	118	100
LVS _m 3-31	3		197	191	183	173	161	142	128	110
LVS3-31	3		197	191	183	173	161	142	128	110
LVS _m 3-33	3		210	203	194	194	170	152	137	116
LVS3-33	3		210	203	194	194	170	152	137	116
LVS _m 3-36	3		228	221	211	200	185	165	149	126
LVS3-36	3		228	221	211	200	185	165	149	126

Hydraulic performance



Dimensions

MODEL	B1/bride-DIN	B1+B2/bride-DIN	D1	D2	poids
LVS _m 3-2	282	496	130	105	21
LVS3-2	282	496	130	105	21
LVS _m 3-3	282	496	130	105	21.4
LVS3-3	282	496	130	105	21.4
LVS _m 3-4	300	514	130	105	21.8
LVS3-4	300	514	130	105	21.8
LVS _m 3-5	318	532	130	105	22.8
LVS3-5	318	532	130	105	22.8
LVS _m 3-6	336	550	130	105	23.3
LVS3-6	336	550	130	105	23.3
LVS _m 3-7	354	568	130	105	23.7
LVS3-7	354	568	130	105	23.7
LVS _m 3-8	376	644	150	124	25.5
LVS3-8	376	644	150	124	25.5
LVS _m 3-9	394	662	150	124	26.6
LVS3-9	394	662	150	124	26.6
LVS _m 3-10	412	680	150	124	27.2
LVS3-10	412	680	150	124	27.2
LVS _m 3-11	430	698	150	124	28.8
LVS3-11	430	698	150	124	28.8
LVS _m 3-12	448	716	150	124	29.7
LVS3-12	448	716	150	124	29.7
LVS _m 3-13	466	734	150	124	30.1
LVS3-13	466	734	150	124	30.1
LVS _m 3-15	502	770	150	124	32.1
LVS3-15	502	770	150	124	32.1
LVS _m 3-17	554	872	164	127	39.2
LVS3-17	554	872	164	127	39.2
LVS _m 3-19	590	908	164	127	40.2
LVS3-19	590	908	164	127	40.2
LVS _m 3-21	626	944	164	127	42.2
LVS3-21	626	944	164	127	42.2
LVS _m 3-23	662	980	164	127	42.4
LVS3-23	662	980	164	127	42.4
LVS _m 3-25	698	1016	164	127	44.4
LVS3-25	698	1016	164	127	44.4
LVS _m 3-27	734	1052	164	127	44.5
LVS3-27	734	1052	164	127	44.5
LVS _m 3-29	770	1088	164	127	45.3
LVS3-29	770	1088	164	127	45.3
LVS _m 3-31	810	1150	186	120	52.3
LVS3-31	810	1150	186	120	52.3
LVS _m 3-33	846	1186	186	120	53.1
LVS3-33	846	1186	186	120	53.1
LVS _m 3-36	900	1240	186	120	54.7
LVS3-36	900	1240	186	120	54.7



Exploded view

No.	Type	Materials
1	Base	cast iron HT200
2	Drain plug	AISI 304 stainless steel
3	Lower water box	ZG304
4	Diffuser	AISI 304 stainless steel
5	Diffuser with bearing	AISI 304 stainless steel
6	Intermediate diffuser	AISI 304 stainless steel
7	Impeller	AISI 304 stainless steel
8	Final scroll	AISI 304 stainless steel
9	Lantern	cast iron HT200
10	Filling plug	AISI 304 stainless steel
11	Coupling	
12	Engine	
13	Coupling protection housing	AISI 304 stainless steel
14	Cartridge mechanical seal	
15	Pump bottom	ZG304
16	Drain plug	AISI 304 stainless steel
17	Pump shaft	AISI 304 stainless steel
18	Jacket	AISI 304 stainless steel
19	Flange	ZG35 cast steel

